

特性 Features

- 机身以有清洁感的工业灰色为基调，整体结构简洁大方；
 - 采用带挡边输送带，在防止皮带跑偏的同时还防止导线滑落；
 - 导线的切断、剥头一步完成，高效省时；
 - 前后端采用旋转摆臂结构，效率更高；
 - 采用柔性送线系统，在保护电线不受损伤的同时，又保证了送线长度的精确；
 - 搭载的嵌入式压力管理装置可实时监控产品质量，出现不良产品自动报警、自动剪断；
 - 友好的pc机界面，更加直观的图形画面提高了可视性和操作性。
- The machine takes the commercial gray as the basic color, the overall structure is simple and generous.
 - A well conveyor belt can prevent the belt deviating, at the same time, also can help for preventing the wires falling.
 - The cut-off and stripping can be one-step, time-saving and high efficiency.
 - First and rear ends adopt the rotating arm structure, higher efficiency.
 - Flexibility feeding system for high accuracy of feeding length and protecting wires from damage.
 - The Crimping Force Monitor(CFM) loaded can monitor product quality in real time, and can alarm and out off (this function is optional) automatically if degraded products come up.
 - Friendly PC interface and more direct-viewing graph pictures enhance the visibility and operation.

技术参数 Specifications

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| 型号 | Type | HBQ-802E |
| 长度范围 | Cutting length | 60-10000mm |
| 长度精度 | Cutting accuracy | L<500mm: ±1mm, L>500mm: ±(1mm+0.2%L) |
| 剥皮长度 | Stripping lengths | 0.1-18mm_side 1, 0.1-15mm_side 2 |
| 加工线径范围 | Wire cross sections | 0.22-3mm(AWG24-AWG12) |
| 送线速度 | Wire feeding speed | 8.0 m/s (max) |
| 噪音水平 | Noise level | <75dB(W/1m, 0.1m ping) |
| 气压 | Air supply | 0.5-0.6Mpa |
| 耗气量 | Air consumption | 5.5-10m ³ /h |
| 环境温度 | Temperature | 0-40℃ |
| 压接能力 | Crimping force | 20KN |
| 压接行程 | Crimping stroke | 30mm (40mm Optional) |
| 电源 | Power supply | AC380V, 50Hz, 3kw |
| 本机尺寸 | Dimensions(mm) | L3720 × W1230 × H1875 |
| 本机重量 | Weight | 1000kg |
| 选配件 | Optional accessories | ASM400 型导线剥皮工作站 ASM400 Seal Loading Machine HBQ-804-03A 型预送线器 Wire Pre-feeder 伺服压接机 DP820 Servo Crimping Machine 防护罩 Safety cover 双送线器直排 Double wire draw-in straightener 双端子料盒旋转模块 Double terminal board rotating module 端子压接可视模块 Terminal crimping visual module |

● 某些特别坚硬且弯曲的线材可能不能进行处理，即使他们在所示的截面积范围之内。如果有疑问请联系我们客户工程师。
 Some special hard and solid wires may not be able to process, even if they are shown in the cross section area. If you have any questions, we are glad to answer for you.